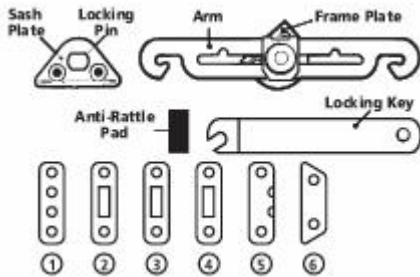


## METAL WINDOW SECURISTAY

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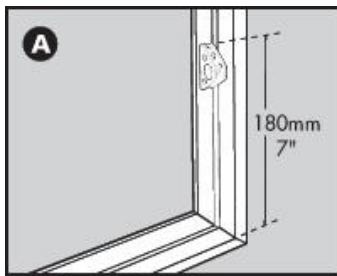


### TOOLS REQUIRED

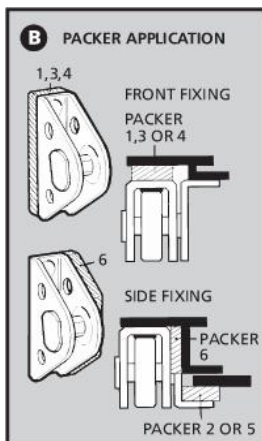
- A drill
- Drill bit (see chart)
- Screwdriver
- Pencil

### Drill bit & Screw Chart

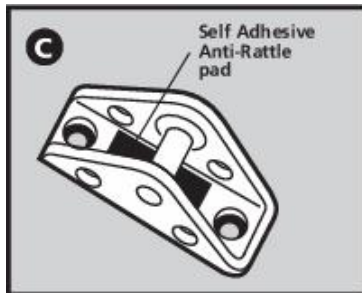
SCREWS (x4)	STEEL WINDOWS		ALUMINIUM WINDOWS	
	Thickness of frame	Drill Size	Thickness of frame	Drill Size
M4 thread forming screw	0.5 - 2mm	3.60mm Dia	—	—
	1.5 - 3.5mm	3.70mm Dia	1.5 - 3.5mm	3.60mm Dia
	3 - 8mm	3.75mm Dia	3 - 8mm	3.70mm Dia
	8 - 12mm	3.80mm Dia	8 - 12mm	3.75mm Dia



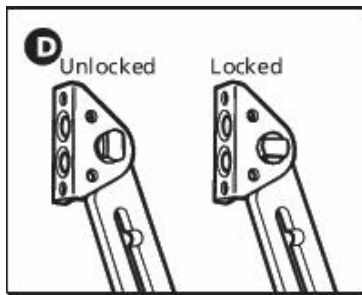
- A.** Close window and mark position of sash plate on opening frame 180mm (7") from bottom of window



- B.** Locate arm onto sash plate, then position the securistay assembly vertically on the opening frame so that the top of the sash plate is against the line marked. Ensuring the assembly is clear of the soft weatherseals and glass, select and locate the correct packers to bring the frame plate mounting surface flush with the frame surface so that the arm is vertical. Mark the top fixing hole of the sash plate.



- C. Unhook the arm assembly ensuring the inside face of sash plate is clean and dry. Before fixing sash plate remove backing strip from anti-rattle pad and fix on inside face of sash plate, between fixing holes.



- D. Drill housing frame in position marked previously. Fit the sash plate to the opening frame with top screw only, fitting packers as necessary, and mark the bottom fixing hole. Rehook arm onto the sash plate and slide the frame plate up until it lines up with the bottom of the sash plate. Mark both holes, drill and fix, using packers as necessary. Open window to test operation. Arm should automatically engage in sash plate. Fit bottom screw in sash plate.

**Operation :** To disengage, push arm upwards and open window. To secure arm to sash plate, use key to turn locking pin to the horizontal position.